

DATA SHEET 4 12.02.2014

TEKNODUR AQUA HARDENER 7311

PAINT TYPE

Hardener for water borne, two pack polyurethane topcoat.

USAGE

The hardener is for use in the following product type:

TEKNODUR AQUA 3391.

TECHNICAL DATA

Mixing ratio

The mixing ratio for the base coat and the hardener is stated on the base label.

The base and hardener are mixed together and stirred mechanically thoroughly before application. The hardener is mixed to the base in one single pour. The stirring time should be at least 5 minutes. Inadequate stirring results in imperfect curing and impaired film properties.

Ready paint should be used within 1½ hour from the mixing procedure otherwise the mixture becomes unfit for use.

DIRECTION FOR USE

Cleaning of equipment

When painting equipment used for the application of solvent borne paint is used for water borne paint the equipment should be cleaned carefully:

- Clean with solvent, e.g. TEKNOSOLV 6220
- Clean with washing solvent for water borne paints, e.g. TEKNOSOLV 7090. 2.
- 3. Rinse with water.

When shifting from water borne to solvent borne paint, the solvents act in reverse order.

Storage

Before opening and application the hardener must be temperate.

It is important that the container is closed tightly after use as the hardener reacts to

air humidity.

The product must be stored frost-free.

SAFETY MARKINGS

See Material Safety Data Sheet.

Additional information

Storage: See label.

Store in a tightly closed container.

The above information is normative and based on laboratory tests and practical experiences. The information is noncommittal, and we cannot accept liability for the results obtained under working conditions beyond our control, and consequently the buyer or the user is not released from the obligation to test the suitability of our products for specific means and application methods under the actual application conditions. Our liability covers only damage caused directly by defects in the products supplied by Teknos. The latest versions of Teknos' Technical Data Sheets and Material Safety Data Sheets are available from our homepage www.teknos.com.